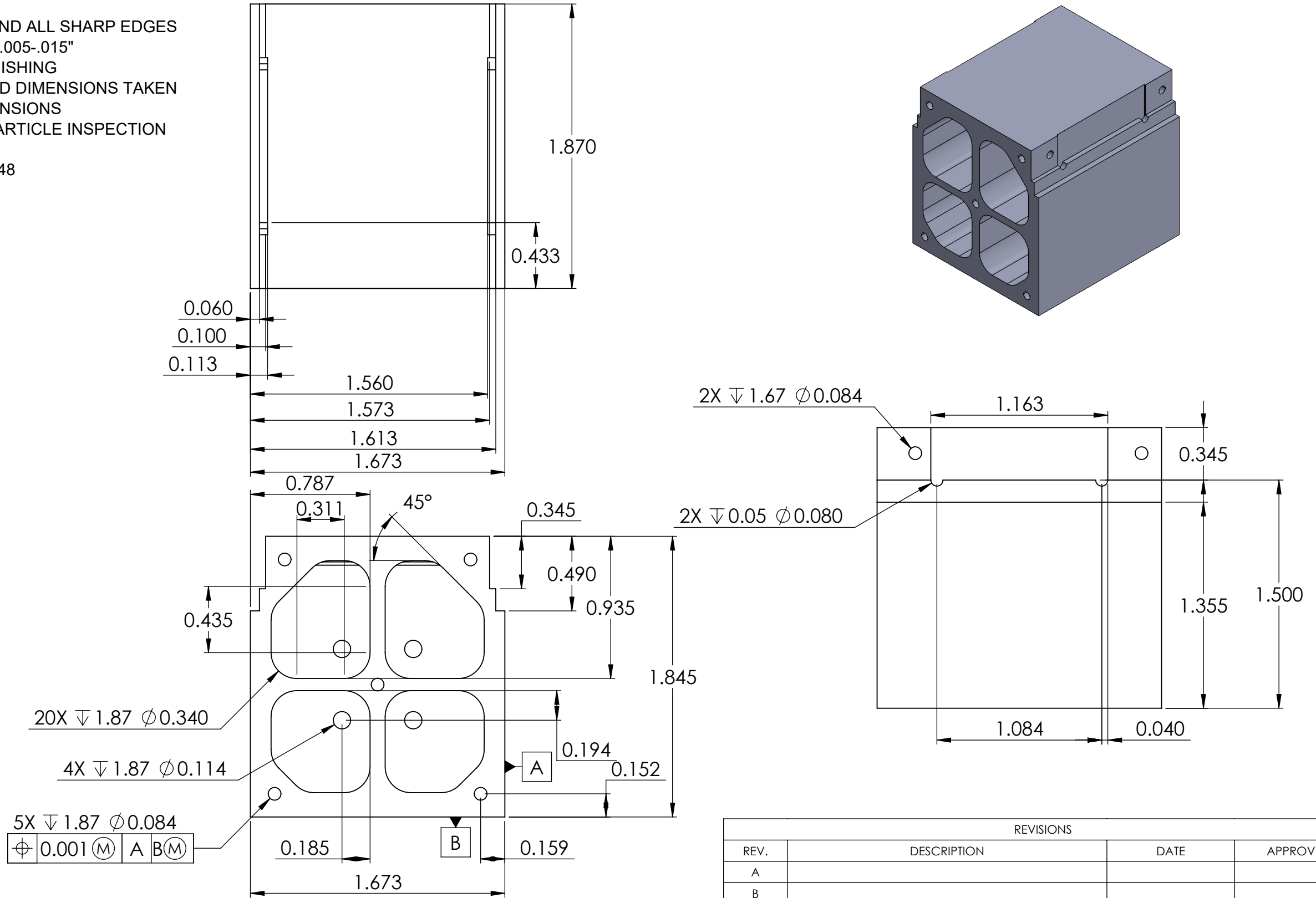


NOTES:

1. ALL BURRS TO BE REMOVED AND ALL SHARP EDGES TO BE BROKEN TO RADIUS OF .005-.015"
2. DIMENSIONS APPLY AFTER FINISHING
3. UNLESS OTHERWISE SPECIFIED DIMENSIONS TAKEN FROM MODEL ARE BASIC DIMENSIONS
4. SUPPLIER TO PROVIDE FIRST ARTICLE INSPECTION WITH FIRST LOT
5. MATERIAL: SS 316 PER AMS-5648



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A			
B			
C			

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES .XX = ± 0.05 .XXX = ± 0.005 ANGULAR = $\pm ^\circ$.XXXX = ± 0.0005 FRACTIONAL = \pm		NAME	DATE	TITLE: KEYED INSERT	
		DRAWN			
		CHECKED			
		APPROVED			
DO NOT SCALE DRAWING				SIZE A3 PART NO. PP-02113 REV. C	
BREAK ALL SHARP EDGES AND REMOVE BURRS					
THIRD ANGLE PROJECTION		MATERIAL	FINISH	SCALE	WEIGHT
		SEE NOTE	-	1:1	1 OF 1